# Medium-Mu Triode

GLASS-METAL PENCIL TYPE

FAST WARM-UP TIME INTEGRAL PLATE RADIATOR STURDY COAXIAL-ELECTRODE STRUCTURE

For Mobile or Aircraft Applications as a Frequency-Multiplier, RF-Power-Amplifier, or Oscillator Tube

#### GENERAL DATA

#### Electrical:

Heater, for Unipotential Cathode:

Voltage (AC or DC):

Under transmitting conditions	6 ± 10%	volts
Under standby conditions	6.3 max.	volts
Current at 6 volts	0.28	amp
Amplification Factor	40	
Transconductance, for dc plate ma. = 18.5		

and dc plate volts = 200 . . . . . . . 6800 Direct Interelectrode Capacitances:

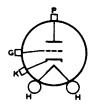
					Without	With	
					External	External	
					Shield	Shield▲	
Grid to plate	•				1.75	1.5	μμf
Grid to cathode.					2.95	-	μμf
Plate to cathode			•		0.07 max.	-	μμf

#### Mechanical:

Terminal Connections (See Dimensional Outline):

H-Heater

K-Cathode



G-Grid

μmhos.

P-Plate

RF POWER AMPLIFIER AND OSCILLATOR — Class C Telegraphy Key-down conditions per tube without amplitude modulation  Maximum Ratings, Absolute-Maximum Values:  For Altitudes up to 60,000 ft  CCS* ICAS*  DC PLATE VOLTAGE . 330 max. 400 max. volts DC GRID VOLTAGE100 max100 max. volts DC PLATE CURRENT . 40 max. 55 max. ma DC GRID CURRENT . 25 max. 25 max. ma DC GRID CURRENT . 55 max. 70 max. ma DC CATHODE CURRENT . 55 max. 70 max. watts PLATE INPUT 13.2 max. 22 max. watts PLATE DISSIPATION . 8 max. 13 max. watts PEAK HEATER-CATHODE VOLTAGE: Heater negative with respect to cathode . 50 max. 50 max. volts Heater positive with respect to cathode . 50 max. 50 max. volts							
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, 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1							
Typical Operation as Oscillator in Cathode-Drive Circuit:							
At 500 Mc							
CCS <sup>★</sup> ICAS •							
DC Plate—to—Grid Voltage 325 380 volts DC Cathode—to—Grid Voltage							
At 1700 Mc							
ccs*							
DC Plate—to—Grid Voltage							
Typical Operation as RF Power Amplifier in	_						
Cathode-Drive Circuit at 500 Mc:							
CCS* ICAS*  DC Plate-to-Grid Voltage							



<u> </u>	Maximum Circuit Values: Grid-Circuit Resistance 0.1 max. 0.1 max. megohm										
FREQUENCY MULTIPLIER											
Maximum Ratings, Absolute-Maximum Values:											
	For Altitudes up to 60,000 ft										
	CCS <sup>★</sup> ICAS <sup>♥</sup>										
	DC PLATE VOLTAGE 300 max. 350 max. volts										
	DC GRID VOLTAGE125 max140 max. volts DC PLATE CURRENT 33 max. 45 max. ma										
	DC GRID CURRENT										
	DC CATHODE CURRENT 45 max. 55 max. ma										
	PLATE INPUT 9.9 max. 15.9 max. watts										
<u> </u>	PLATE DISSIPATION 6 max. 9.5 max. watts PEAK HEATER—CATHODE VOLTAGE: Heater negative with										
	respect to cathode 50 max. 50 max. volts										
	Heater positive with respect to cathode 50 max. 50 max. volts										
	Typical Operation as Tripler to 510 Mc in										
	Cathode-Drive Circuit:										
	CCS <sup>★</sup> ICAS •										
	DC Plate-to-Grid Voltage 410 472 volts										
	DC Cathode-to-Grid Voltage 110 122 volts DC Plate Current 26 36.5 ma										
	DC Grid Current (Approx.) 4.1 5.8 ma										
	Driver Power Output (Approx.). 2.75 4.5 watts										
	Useful Power Output (Approx.). 2.1 3.4 watts										
	Maximum Circuit Values:										
	Grid-Circuit Resistance 0.1 max. 0.1 max. megohm	t									
	▲ A flat plate shield 1-1/4" diameter located parallel to the plane of										
	the grid flange and midway between the grid flange and the radiator plate terminal. The shield is tied to the cathode.										
	Modulation, essentially negative, may be used if the positive peak of the audio-frequency envelope does not exceed 115≰ of the carrier conditions.										
	Continuous Commercial Service.										
	Intermittent Commercial and Amateur Service.										
	From a grid resistor, or from a suitable combination of grid resistor and fixed supply or grid resistor and cathode resistor.										
	This value of useful power is measured at load of output circuit having an efficiency of about 75%.										
CHARACTERISTICS RANGE VALUES FOR EQUIPMENT DESIGN											
	Note Min. Max.										
_	Heater Current										
	Grid-to-Plate Capacitance 1.5 2 $\mu\mu$ f Grid-to-Cathode Capacitance 2.5 3.4 $\mu\mu$ f										
	Plate-to-Cathode Capacitance 0.07 µµf										
	Reverse Grid Current 1,2 - 0.5 $\mu$ a										

	Note	Min.	Max.		
Plate Current (1)	1,3	13	24	ma	
Plate Current (2)	1,4		55	μa	-
Amplification Factor	1,3	30	50	<b>,</b>	
Transconductance	1,3	5400	8200	<i>μ</i> πhos	
Heater-Cathode Leakage				•	
Current:					
Heater negative with					
respect to cathode	1,5	_	100	$\mu a$	
Heater positive with respect to cathode	1 0		400		
Emission Voltage	1,6	-	100	$\mu$ a	
Leakage Resistance:	1,7	_	10	volts	
From grid to plate and					
cathode tied together	1.8	25		megohms	
From plate to grid and	1,0	25	-	megoniis	
cathode tied together	1.9	25		megohms	_
Power Output	1,10	6.5	_	watts	
Change in Power Output	11	_	0.5	watt	
Note 1: With 6 volts ac or dc on heat					
Note 2: With dc plate voltage of 200 v grid resistor of 0.5 megohm.	olts, de	c grid vo	Itage of	f-2 volts,	
	of 200 v	volts. ca	thode r	esistor of	
Note 3: With dc plate supply voltage 100 ± 1% ohms, and cathode by	pass car	pacitor o	f 1000 ,	ıf.	
Note 4: With dc plate voltage of 200 vo cathode resistor of 0 ohms.	ilts, dc	grid volt	age of -	-12 volts,	
Note '5: With 50 volts dc between hea	ter and	cathode	heater	negative	
with respect to cathode.				•	
Note 6: With 50 volts do between hea with respect to cathode.	ter and	cathode,	heater	positive	
Note 7: With dc voltage on grid and pla					
to produce a cathode current	of 30 ma	a.	-	•	
Note 8: With grid 100 volts negative	with res	spect to	plate a	nd cathode	
which are tied together.  Note 9: With plate 300 volts negative					
which are tied together.					
Note 10: With dc plate voltage of 350 give a dc plate current of 5	volts,	grid res	istor ad	liusted to	
give a dc plate current of 5 oscillator operating at 500	illim 0	amperes	in a ca	vity-type	
approximatery 75 per cent.					~
Note 11: At end of Power-Oscillation	test, re	educe hea	ter vol	tage to 5	
volts and note change in powe	r output				

## SPECIAL TESTS & PERFORMANCE DATA

## Low-Pressure Voltage Breakdown Test:

This test is performed on a sample lot of tubes from each production run. Tubes are tested in a chamber at an air pressure equivalent to an altitude of 60,000 feet. Breakdown will not occur when an rms voltage of 500 volts is applied between the plate cylinder and grid flange.

## Low-Frequency Vibration Performance:

This test (MIL-E-ID, paragraph 4.9.19.1) is performed on a sample lot of tubes from each production run under the following conditions:



Heater voltage of 6 volts, dc plate supply voltage of 200 volts, grid voltage of -2 volts, and plate load resistor of 10,000 ohms. The tubes are vibrated in a plane perpendicular to the tube axis at 25 cycles per second at an acceleration of 2.5 g. The rms output voltage across the plate load resistor as a result of vibration of the tube will not exceed 100 millivolts.

### High-Frequency Vibration Performance:

This test (similar to MIL-E-ID, paragraph 4.9.19.2) is performed on a sample lot of tubes from each production run. The tube is vibrated perpendicular to its axis, with no voltages applied to the tube. Vibration frequency is 40 to 60 cps and acceleration is 10 g. At the end of this test, tubes will not show temporary or permanent shorts or open circuits and will meet the following limits:

Heater-Cathode Leakage Current. . . . . 100 max. μa For conditions shown under Characteristics Range Values Notes 1,5 and 1,6.

Low-Frequency Vibration (rms) . . . . . 100 max. mv For conditions shown above under Low-Frequency Vibration Performance.

#### Shorts and Continuity Test:

This test (MIL-E-ID, paragraph 4.7.5) is performed on all tubes from each production run. In this test, a tube is considered inoperative if it shows a permanent or temporary short or open circuit, an air leak, or reverse grid current in excess of I microampere for the conditions shown under Characteristics Range Values, Notes 1,2.

#### Heater Cycling Life Performance:

This test (similar to MIL-E-ID, paragraph 4.11.7) is performed on a sample lot of tubes from each production run. With 6 volts on heater and no voltage on plate and grid, the heater is cycled three minutes on and three minutes off for at least 2000 cycles. At the end of this test, tubes will not show temporary or permanent shorts or opens, and are required to meet the following limits:

Grid-Plate and Cathode Leakage Resistance . 25 min. megohms For conditions shown under Characteristics Range Values Notes 1,8.

Heater-Cathode Leakage Current. . . . . 150 max. μa For conditions shown under Characteristics Range Values Notes 1,5.

### I-Hour Stability Life Performance:

This test is performed on a sample lot of tubes from each production run to insure that the tubes have been properly stabilized. Tubes are operated under the following conditions: heater voltage of 6 volts, plate dissipation of 2.5

to 3 watts. At the end of I hour, the change in transconductance value for each tube, referred to its initial transconductance reading, will not exceed 15% of the initial value, for conditions shown under *Characteristics Range Values*, *Notes* 1,2.

#### 50-Hour Survival Life Performance:

This test is performed on a sample lot of tubes from each production run to insure a low percentage of early inoperatives. Life-test conditions are the same as those specified for *1-Hour Stability Life Performance* except that all voltages are cycled at the rate of IIO minutes on and IO minutes off. At the end of 50 hours, the tubes are required to meet the following limits:

Power Output . . . . . . . . . . . . . . . 5 min. watts For conditions shown under Characteristics Range Values Notes 1,7.

Plate Current (2). . . . . . . . . . . . . . . . . .  $\mu$ a For conditions shown under Characteristics Range Values Notes 1,3.

Shorts and Continuity Test specified above.

#### Intermittent Dynamic Life Performance:

This test is performed on a sample lot of tubes from each production run to insure high quality of rf performance. Each tube is life-tested in a cavity-type oscillator at  $500 \pm 15$  Mc under the following conditions:

Heater voltage of 6 volts, plate supply voltage of 400 volts, grid resistor is adjusted to give a dc plate current of 40 ma. and value is recorded, cathode resistor of 0 ohms, plate-circuit load resistance of 100  $\pm$  5 ohms, heater positive with respect to cathode by 50 volts, and plate-seal temperature of 175° C min. Heater voltage is cycled at a rate of 110 minutes on and 10 minutes off.

At the end of 500 hours, the tube will not show permanent shorts or open circuits and will be criticized for the total number of defects in the sample lot and for the number of tubes failing to meet the following limits:

Power Output . . . . . . . . . . . . . . . . 5 min. watts For conditions shown under Characteristics Range Values Notes 1,7.

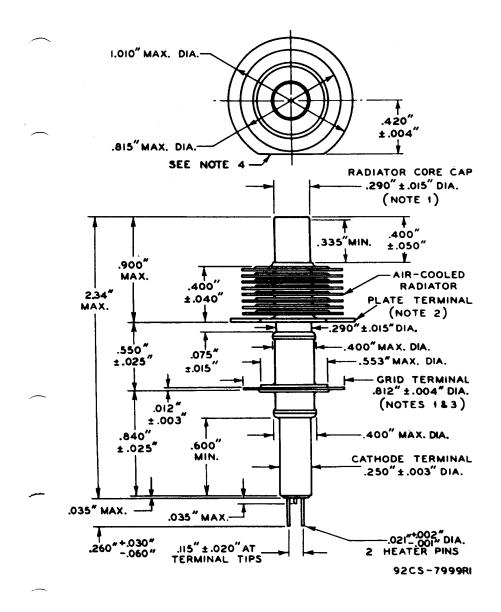
#### OPERATING CONSIDERATIONS

The *heater* leads of the 6264-A should not be soldered to circuit elements. The heat of the soldering operation may crack the glass seals of the heater pins and damage the tube.

The cathode should preferably be connected to one side of the heater. When, in some circuit designs, the heater is not



connected directly to the cathode, precautions must be taken to hold the peak heater-cathode voltage to the maximum values shown in the tabulated data.



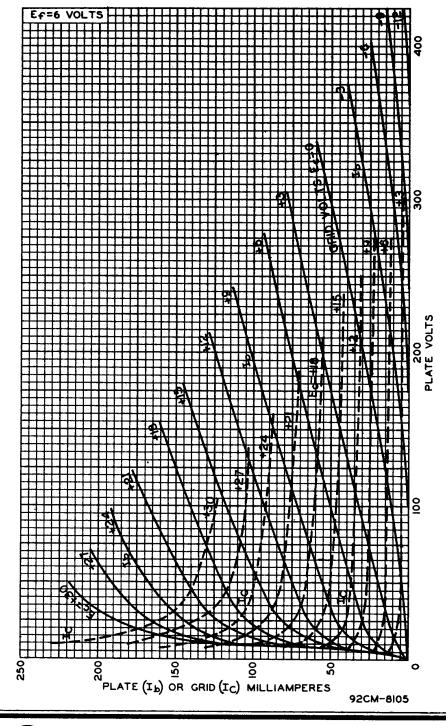
NOTE 1: MAXIMUM ECCENTRICITY OF CENTER LINE (AXIS) OF RADIATOR-CORE CAP OR GRID-TERMINAL FLANGE WITH RESPECT TO THE CENTER LINE (AXIS) OF THE CATHODE TERMINAL IS 0.015".

NOTE 2: TILT OF PLATE-TERMINAL FIN OF RADIATOR WITH RESPECT TO ROTATIONAL AXIS OF CATHODE CYLINDER IS DETERMINED BY CHUCKING THE CATHODE TERMINAL, ROTATING THE TUBE, AND GAUGING THE TOTAL TRAVEL DISTANCE OF THE PLATE-TERMINAL FIN PARALLEL TO THE AXIS AT A POINT APPROXIMATELY 0.020" INWARD FROM THE STRAIGHT EDGE OF THE PLATE-TERMINAL FIN FOR ONE COMPLETE ROTATION. THE TOTAL TRAVEL DISTANCE WILL NOT EXCEED 0.025".

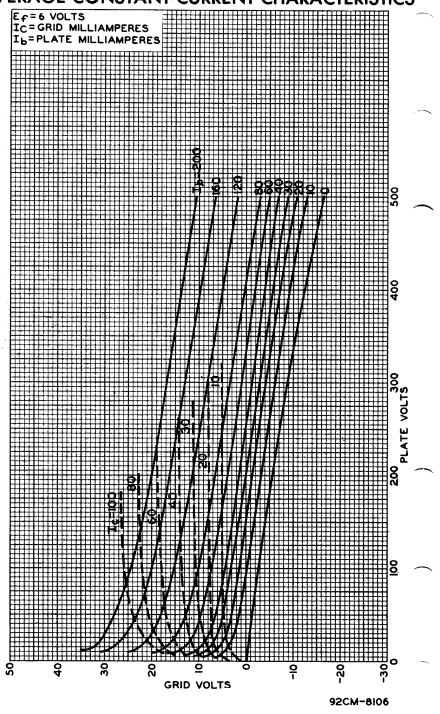
NOTE 3: TILT OF GRID-TERMINAL FLANGE WITH RESPECT TO ROTATIONAL AXIS OF CATHODE TERMINAL IS DETERMINED BY CHUCKING THE CATHODE TERMINAL, ROTATING THE TUBE, AND GAUGING THE TOTAL TRAVEL DISTANCE OF THE GRID-TERMINAL FLANGE PARALLEL TO THE AXIS AT A POINT APPROXIMATELY 0.020" INWARD FROM ITS EDGE FOR ONE COMPLETE ROTATION. THE TOTAL TRAVEL DISTANCE WILL NOT EXCEED 0.025".

NOTE 4: THE STRAIGHT EDGE ON THE PERIMETER OF THE LARGE FIN (PLATE TERMINAL) IS PARALLEL TO A PLANE THROUGH THE CENTERS OF THE HEATER PINS AT THEIR SEALS WITHIN 15°.

## **AVERAGE CHARACTERISTICS**



# **AVERAGE CONSTANT-CURRENT CHARACTERISTICS**



# **COOLING REQUIREMENTS**

