MASSACHUSETTS INSTITUTE OF TECHNOLOGY
RADIATION LABORATORY SERIES

Louis N. Ridenour, Editor-in-Chief

CRYSTAL RECTIFIERS

621,3841362

MASSACHUSETTS INSTITUTE OF TECHNOLOGY

RADIATION LABORATORY SERIES

Board of Editors

LOUIS N. RIDENOUR, Editor-in-Chief George B. Collins, Deputy Editor-in-Chief

BRITTON CHANCE, S. A. GOUDSMIT, R. G. HERB, HUBERT M. JAMES, JULIAN K. KNIPP, JAMES L. LAWSON, LEON B. LINFORD, CAROL G. MONTGOMERY, C. NEWTON, ALBERT M. STONE, LOUIS A. TURNER, GEORGE E. VALLEY, JR., HERBERT H. WHEATON

- 1. RADAR SYSTEM ENGINEERING-Ridenour
- 2. RADAR AIDS TO NAVIGATION-Hall
- 3. RADAR BEACONS-Roberts

ĹĹ

- 4. LORAN-Pierce, McKenzie, and Woodward
- 5. Pulse Generators-Glasoe and Lebacqz
- 6. MICROWAVE MAGNETRONS-Collins
- 7. KLYSTRONS AND MICROWAVE TRIODES-Hamilton, Knipp, and Kuper
- 8. PRINCIPLES OF MICROWAVE CIRCUITS-Montgomery, Dicke, and Purcell
- 9. MICROWAVE TRANSMISSION CIRCUITS—Ragan
- 10. WAVEGUIDE HANDBOOK-Marcuvitz
- 11. TECHNIQUE OF MICROWAVE MEASUREMENTS-Montgomery
- 12. MICROWAVE ANTENNA THEORY AND DESIGN-Silver
- 13. Propagation of Short Radio Waves-Kerr
- 14. MICROWAVE DUPLEXERS—Smullin and Montgomery
- 15. CRYSTAL RECTIFIERS-Torrey and Whitmer
- 16. MICROWAVE MIXERS-Pound
- 17. COMPONENTS HANDBOOK-Blackburn
- 18. VACUUM TUBE AMPLIFIERS-Valley and Wallman
- 19. WAVEFORMS-Chance, Hughes, MacNichol, Sayre, and Williams
- 20. ELECTRONIC TIME MEASUREMENTS—Chance, Hulsizer, MacNichol, and Williams
- 21. Electronic Instruments—Greenwood, Holdam, and MacRae
- 22. CATHODE RAY TUBE DISPLAYS-Soller, Starr, and Valley
- 23. MICROWAVE RECEIVERS-Van Voorhis
- 24. THRESHOLD SIGNALS-Lawson and Uhlenbeck
- 25. THEORY OF SERVOMECHANISMS—James, Nichols, and Phillips
- 26. RADAR SCANNERS AND RADOMES—Cady, Karelitz, and Turner
- 27. Computing Mechanisms and Linkages-Suoboda
- 28. INDEX-Henney

CRYSTAL RECTIFIERS

By HENRY C. TORREY

ASSOCIATE PROFESSOR OF PHYSICS RUTGERS UNIVERSITY

And CHARLES A. WHITMER

ASSOCIATE PROFESSOR OF PHYSICS RUTGERS UNIVERSITY

EDITED BY

S. A. GOUDSMIT LEON B. LINFORD

JAMES L. LAWSON ALBERT M. STONE

OFFICE OF SCIENTIFIC RESEARCH AND DEVELOPMENT NATIONAL DEFENSE RESEARCH COMMITTEE

FIRST EDITION SECOND IMPRESSION



NEW YORK AND LONDON McGRAW-HILL BOOK COMPANY, INC. 1948

TK 6573 , MAI V.15 C.5

CRYSTAL RECTIFIERS

COPYRIGHT, 1948, BY THE McGraw-Hill Book Company, Inc. PRINTED IN THE UNITED STATES OF AMERICA

All rights reserved. This book, or parts thereof, may not be reproduced in any form without permission of the publishers.

SCIENCE LIBRARY



THE MAPLE PRESS COMPANY, YORK, PA.

Foreword

The tremendous research and development effort that went into the development of radar and related techniques during World War II resulted not only in hundreds of radar sets for military (and some for possible peacetime) use but also in a great body of information and new techniques in the electronics and high-frequency fields. Because this basic material may be of great value to science and engineering, it seemed most important to publish it as soon as security permitted.

The Radiation Laboratory of MIT, which operated under the supervision of the National Defense Research Committee, undertook the great task of preparing these volumes. The work described herein, however, is the collective result of work done at many laboratories, Army, Navy, university, and industrial, both in this country and in England, Canada, and other Dominions.

The Radiation Laboratory, once its proposals were approved and finances provided by the Office of Scientific Research and Development, chose Louis N. Ridenour as Editor-in-Chief to lead and direct the entire project. An editorial staff was then selected of those best qualified for this type of task. Finally the authors for the various volumes or chapters or sections were chosen from among those experts who were intimately familiar with the various fields, and who were able and willing to write the summaries of them. This entire staff agreed to remain at work at MIT for six months or more after the work of the Radiation Laboratory was complete. These volumes stand as a monument to this group.

These volumes serve as a memorial to the unnamed hundreds and thousands of other scientists, engineers, and others who actually carried on the research, development, and engineering work the results of which are herein described. There were so many involved in this work and they worked so closely together even though often in widely separated laboratories that it is impossible to name or even to know those who contributed to a particular idea or development. Only certain ones who wrote reports or articles have even been mentioned. But to all those who contributed in any way to this great cooperative development enterprise, both in this country and in England, these volumes are dedicated.

L. A. DuBridge.

Preface

With the development of microwave radar, the crystal rectifier, which had been little used since the invention of the vacuum tube several decades ago, again became important—as important as the magnetron, klystron, or other microwave components.

In the past five years crystal rectifiers have been manufactured, literally by the millions, for use primarily as microwave detectors. A correspondingly large amount of fundamental research and engineering development has taken place in the commercial and governmental laboratories in the United States and in England. As a result the crystal-rectifier unit that has emerged is a compact, stable device which is superior in many applications to the vacuum-tube diode. Its most extensive use up to now has been as a frequency converter in microwave reception, where its performance has not been equaled. It has also been used to a lesser extent as a low-level microwave detector.

The recent development of germanium rectifiers capable of withstanding relatively high inverse voltages holds great promise for applications as second detectors in wideband receivers and in a variety of other circuits where vacuum-tube diodes are ordinarily used.

The purpose of this book is to present the fund of knowledge on crystal rectifiers that has accumulated during the course of World War II. Because of the need in radar systems for high-quality microwave converters, a large fraction of the work was expended for the development of crystal rectifiers for this application. A correspondingly large fraction of the book has, therefore, been devoted to the theory and properties of the crystal converter. Other applications are discussed in Part III as Special Types.

As in every other branch of microwave work, the development of measuring equipment and techniques has taken place simultaneously with that of the crystal rectifier itself. We have, therefore, included detailed discussions of methods of measurement of crystal properties and a description of standard test equipment for production and routine testing.

The techniques for manufacturing converter crystals are discussed in Chap. 10. Special techniques required for the manufacture of other types are described in the appropriate chapters. The procedures presented in detail are drawn largely from the work done at the MIT

Radiation Laboratory and by NDRC contractees, but no attempt has been made to include the details of all of the procedures that have been successfully employed.

Because of the unique nature of war research and development, it is impossible to acknowledge adequately individual contributions to this subject. Much of the work is a result of the joint efforts of many individuals. At the present writing most of the available literature is in the form of reports that, for reasons of security, have not yet been published in scientific journals. Much of the literature referred to will undoubtedly appear later, however, in journal articles, or will be declassified and made available by the United States government. We have therefore given references to some of the more important of these documents.

In England the chief contributors to crystal research and development were the General Electric Company, British Thompson-Houston, Ltd., Telecommunications Research Establishment, and Oxford University; in this country they were the Bell Telephone Laboratories, Westinghouse Research Laboratory, General Electric Company, Sylvania Electric Products, Inc., and E. I. duPont de Nemours and Company. The crystal groups at the University of Pennsylvania and Purdue University, who operated under NDRC contracts, were responsible for much of the fundamental research and development work reported herein.

DuPont and the Eagle-Picher Company developed manufacturing processes and produced in quantity highly purified silicon and germanium oxide, respectively, without which much of the improvement in crystal rectifiers would have been impossible.

We are particularly indebted to our colleagues at the Radiation Laboratory whose contributions and stimulating discussions have been invaluable in writing this book.

The preparation of this manuscript would have been impossible, finally, without the splendid aid of the editorial staff. In addition to those names listed as editors, we wish particularly to emphasize our gratitude to Barbara E. Myers, Marjorie S. Tariot, and Natalie C. Tucker, editorial assistants.

HENRY C. TORREY. CHARLES A. WHITMER.

Cambridge, Mass. June, 1946.

Contents

FOREWORD	BY L. A. DUBRIDGE	v
PREFACE.		vii
CHAP. 1. IN	TRODUCTION	1
Тне Рне	NOMENON OF RECTIFICATION	1
1·1. 1·2. 1·3.	The Nonlinear Element	1 2 4
THE NAT	URE OF THE CRYSTAL RECTIFIER	5
1·4. 1·5.	The Discovery and Early Use of Crystal Rectifiers	5 6
	PART I. GENERAL PROPERTIES	
	NDAMENTAL PROPERTIES OF THE CRYSTAL RECTI-	15
THE PRES	SENT CRYSTAL CARTRIDGES	15
2·1. 2·2.	Description of the Cartridge	15 18
ELECTRIC	AL PROPERTIES	20
2·3. 2·4.	The Voltage-current Characteristic	20 23
Mixer Ci	RYSTALS	25
2·5. 2·6. 2·7. 2·8.	Conversion Loss, Noise, and Noise Figure. Optimum Local-oscillator Level. The R-f Impedance of Crystal Rectifiers. The I-f Impedance of Crystal Rectifiers.	25 33 35 40
CHAP. 3. PR	OPERTIES OF SEMICONDUCTORS	45
3·1. 3·2. 3·3. 3·4. 3·5.	Band Theory Electron Distribution in Semiconductors Work Functions and Contact Potentials Electrical Conductivity and Hall Coefficient for Semiconductors Characteristic Constants of Silicon and Germanium Effect of Impurity Additions in Silicon and Germanium	45 48 51 53 61 64

Снар. 4.	TH	E SEMICONDUCTOR—METAL CONTACT 68
	4 ·1.	Barrier-layer Rectification
	4.2.	Formation and Structure of the Barrier Layer
	4 ·3.	Diffusion and Diode Theories of Rectification
	4.4.	The D-c Characteristic
	4.5.	Depletion Layers
	4.6.	Rectification at High Frequencies
		PART II. THE CRYSTAL CONVERTER
Снар. 5.	FR	EQUENCY CONVERSION
	5·1. 5·2.	Discussion of the General Problem
Тн	в Рнв	NOMENOLOGICAL THEORY OF CONVERSION
	5.3.	The Admittance Matrix in Terms of Measurable Parameters \dots 119
	5.4.	Transformation of the Matrix to New Variables
	5 ⋅ 5 .	Reciprocity
Con	versi	ON LOSS AND MIXER ADMITTANCES
	5.6.	General Definition of Loss; Special Cases
	5·7.	Conversion Loss in the Broadband Case
	5.8.	General Expression for Conversion Loss
	5.9.	Effect of the Image Termination on Conversion Loss
	5·10.	Effect of Image Termination on I-f Impedance
Тни	е Рну	SICAL THEORY OF CONVERSION
	5.11.	Matrix of a Nonlinear Resistance
	5.12.	Effect of Parasitic Impedances on Conversion Loss 157
		Effect of a Variable Barrier Capacitance
	5 ·14.	Harmonic Reinforcement
		Conversion with a Subharmonic Local Oscillator
	5 ·16.	Harmonic Generation
	5.17.	Modulation
Снар. 6	. NO	DISE GENERATION
Тні	EORY	
	6.1.	Shot and Thermal Noise in Crystal Rectifiers
	6.2.	Other Sources of Noise
Int	ERME	DIATE-FREQUENCY AND VIDEO NOISE
	6.3.	Dependence of Noise Temperature on Frequency 188
	6.4.	Dependence on Temperature
Mic	CROWA	ve Noise
	6.5.	The Crystal as a Microwave Noise Generator 195
Снар. 7	. LO	SS AND NOISE MEASUREMENTS
Los	ss Me	asurements
	7.1.	General Considerations

	CONTENTS		xi
7·2. 7·3. 7·4.	The Heterodyne Method		200 202 213
Noise-te	MPERATURE MEASUREMENTS		218
7·5. 7·6. 7·7. 7·8.	General Considerations		225
Measure	MENT OF LOSS, NOISE, AND RECEIVER NOISE FIGURE		227
7·9. 7·10.	The Measurement of Receiver Noise Figure		230
Снар. 8. BU	RNOUT		236
8·1. 8·2. 8·3. 8·4. 8·5.	General Considerations		239 248 256
Снар. 9. ТЕ	ST EQUIPMENT		264
Standari	D Loss Test Sets		264
9·1. 9·2. 9·3. 9·4.	The Conversion-loss Set for the 3-cm Band The Conversion-loss Set for the 10-cm Band The Conversion-loss Set for the 1-cm Band		272
Standari	D Noise Test Sets		283
9·5. 9·6. 9·7.	The Noise Measuring Set for the 3-cm Band		289
Burnout			293
9·8. 9·9.	Spike Test		
FIELD TE	OSTING		2 97
9-10.	D-c Tests		297
Снар. 10. М	IANUFACTURING TECHNIQUES		301
Prepara	TION OF SEMICONDUCTOR		3 01
10·1. 10·2.	Purification of the Semiconductor		301 306

CONTENTS

THE CAT	WHISKER	6
10·5. 10·6.	Whisker Materials	
Assembly	AND ADJUSTMENT OF THE CARTRIDGE	23
10·7. 10·8.	The Ceramic Cartridge	
Some Des	IGN CONSIDERATIONS AFFECTING ELECTRICAL PERFORMANCE 32	28
10·9. 10·10.	R-f Impedance	28 29
	PART III. SPECIAL TYPES	
Снар. 11. 🗘 С	OW-LEVEL DETECTION	33
Properti	es of Crystal Rectifiers at Low Levels	33
11·1. 11·2. 11·3. 11·4.	Rectification at Low Levels 33 Equivalent-circuit Theory 36 Effect of Bias on Low-level Properties 34 Variation of Low-level Properties with Temperature 36	35 40
THEORY O	of Low-level Detection	44
11·5. 11·6. 11·7.	The Figure of Merit of a Video Crystal	
11.1.	Performance	48
Measure	MENTS	49
11·8. 11·9.	R-f Equipment and Measurements	
Special I	Manufacturing Techniques	57
11.10.	Stability Considerations	58
11.11.	Processing the Silicon	
11.12.		59 54
11.13.	Adjustment of the Rectifying Contact	5
Снар. 12. Н	IGH-INVERSE-VOLTAGE RECTIFIERS	61
THE HIGH	H-INVERSE-VOLTAGE RECTIFIER AND ITS APPLICATIONS	61
12.1.		64
12.2.		69
12.3.		69
12·4. 12·5.	Low-frequency Properties	79
12·5. 12·6.	Silicon High-inverse-voltage Rectifiers	80
12·0. 12·7.	Theory of the Negative-resistance Characteristics	91
14 1.	Photoelectric Effects in Silicon and Germanium	

CONTENTS	xii
CHAP. 13. WELDED-CONTACT GERMANIUM CRYSTALS	3 98
13.1. Construction of Welded-contact Rectifiers	398
13.2. General Properties	400
13·3. Negative I-f Conductance	401
13-4. Loss and Noise Measurements	403
13.5. Theory of Negative I-f Conductance and Conversion Amplification	40€
13.6. Applications	415
APPENDIX A The Reciprocity Theorem of Dicke	417
APPENDIX B Skin Effect at a Metal-semiconductor Contact	421
APPENDIX C Spreading Resistance of an Elliptical Contact	427
APPENDIX D Crystal-rectifier Types and Specifications	42 9
INDEX	425

